



KORSCH

REPLACEMENT PARTS



NATOLI ENGINEERING COMPANY, INC.

TABLET PRESS PARTS CATALOG

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You Get More From a Natoli Part

Natoli Engineering Company, Inc., manufactures tablet press replacement parts from the highest quality materials. Because we precision engineer them in-house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



Same-Day Shipping

We maintain an on-site inventory of over 250,000 replacement parts, which means the vast majority of our orders ship out the same day. Order today, ship tomorrow.



Parts Sample Program

Need a part not found in our catalog? We can custom make it and you may even receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part produced complimentary. Some conditions do apply. Contact your Natoli representative for details.



Custom Parts

Each year we custom make hundreds of parts engineered to our customer's exact specifications. This is a special service we offer to all of our customers because often times they cannot find the part anywhere else. If you're searching for that "hard-to-find" part and do not see it listed in the Custom Parts section of this catalog, call us and most probably we can make it for you.



Accessories Catalog

We publish the most comprehensive accessories catalog in the industry which features everything you need to keep your tablet press running efficiently and trouble-free. View the catalog at: Natoli.com, or call us at +1 636-926-8900 and we'll ship it to you the same day.

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XL400 BI

Part	Category	Part #	OEM	Page
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PRESSURE SPRING DIN 2076-C	Complete Upper Cam Sustainer Assy	KO-105	9030105	23
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SPRING RECEIVER	Complete Upper Cam Sustainer Assy	KO-186	71200186	23
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XL400FT

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XL800

Part	Category	Part #	OEM	Page
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59 STATION TURRET - D	Turrets	KO11-59T/A		27
UPPER CAM TSM B	Upper Cam Tracks	KO-954	70150954	27

Product Control



FEED FRAME ASSEMBLY
KO-024 | OEM: N/A

Product Control



SCRAPER BLADE 1
KO-024-2 | OEM: N/A

Product Control



SCRAPER BLADE 2
KO-024-3 | OEM: N/A

Product Control



SCRAPER BLADE 3
KO-024-4 | OEM: N/A

Turret Hardware



DIE LOCK SCREW
DL-6 | OEM: N/A

Lower Cam Tracks



EJECTION CAM
KO12-069 | OEM: 70150069

Product Control



FEEDER BASE PLATE
KO12-057 | OEM: 73100057

Product Control



FEEDER BASE PLATE WEAR INSERT
KO12-057/1 | OEM: N/A

Product Control



FEEDER BASE PLATE BRACKET
KO12-057/2 | OEM: N/A

Product Control



FEEDER COVER
KO12-142 | OEM: 2080142

Product Control



FEEDER COVER WINDOW
KO12-142/1 | OEM: N/A

Product Control



EXCESS MATERIAL SCRAPER ASSEMBLY
KO12-145 | OEM: 76900145

Upper Cam Tracks



UPPER PUNCH CAM
KO12-096 | OEM: 71120096

Upper Cam Tracks



UPPER LIFTING CAM
KO12-204 | OEM: 71120204

Upper Cam Tracks



HOLD DOWN DEVICE
KO12-209 | OEM: 71120209

Upper Cam Tracks



LOWERING CAM
KO12-213 | OEM: 71120213

Upper Cam Tracks



DWELL CAM
KO12-406 | OEM: 71120406

Lower Cam Tracks



DOSING RAIL
KO-458 | OEM: 70150458

Lower Cam Tracks



HOLD DOWN DEVICE 2 AMPCO EU "D"
KO-294 | OEM: N/A

Lower Cam Tracks



LOWERING RAIL EU "D"
KO-169 | OEM: N/A

Lower Cam Tracks



EJECTION RAIL
KO-08 | OEM: N/A

Lower Cam Tracks



SEGMENT
KO-270 | OEM: N/A

Lower Cam Tracks



DOSING RAIL TRANSITION CAM
KO-459 | OEM: 70150459

Pressure Rolls & Components



COMPRESSION ROLLER
KO-018 | OEM: 7.138.0018

Product Control



TABLET TAKE OFF ASSEMBLY
KO-074 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

TABLET TAKE OFF RAMP
KO-074-1 | OEM: N/A

Upper Cam Tracks



UPPER RAISING CAM EU "D"
KO-255 | OEM: N/A

Pressure Rolls & Components



COMPRESSION ROLLER
KO-018 | OEM: 7.138.0018

Product Control



FEEDER PADDLE (LEFT) (HOOKED)
KO8-7027 | OEM: 76850027

Product Control



FEEDER PADDLE (RIGHT)
KO8-7028 | OEM: 76850028

Product Control



FEEDER PAN INSERT
KO8-7049 | OEM: 73100049

Product Control



MODIFIED FEEDER PAN INSERT - DELRIN
(ALL SERIES)
KO8-7049/1 | OEM: N/A

Product Control



FEEDER PAN
KO8-7066 | OEM: 73100066

Product Control



SPRING FOR FEEDER PAN INSERT SPRING
(ALL SERIES)
KO8-7066/P1 | OEM: N/A

Product Control



MODIFIED FEEDER PAN WEAR STRIP SET
(ALL SERIES)
KO8-WST | OEM: N/A

Product Control



MODIFIED 14.5MM FEEDER PAN WITH
WEAR STRIP
KO8-7066/1 | OEM: N/A

Product Control

Product Control



MODIFIED 20MM FEEDER PAN WITH
WEAR STRIP
KO8-7066/2 | OEM: N/A



MODIFIED 6MM FEEDER PAN WITH WEAR
STRIP
KO8-7066/3 | OEM: N/A

Product Control



FEEDER PAN ASSEMBLY
KO-119 | OEM: 85950119

Product Control



TABLET TAKE-OFF
KO-119-1 | OEM: N/A

Product Control



SCRAPER BLADE - LONG (PEEK)
KO-119-2 | OEM: N/A

Product Control



SCRAPER BLADE - SHORT (PEEK)
KO-373 | OEM: N/A

Upper Cam Tracks



INNER CAM TRACK
KO1-141 | OEM: 71121417

Upper Cam Tracks



UPPER CAM RING- "B"
KO1-449 | OEM: N/A

Product Control



COVER STRIP FOR ROTARY FEEDER - TAIL
OVER DIE
KO-020 | OEM: 70910020

Product Control



INSERT FOR ROTARY FEEDER (INSERT AT
EXIT)
KO-302 | OEM: 73100302

Product Control



MATERIAL STRIPPING DEVICE FOR
ROTARY FEEDER-SCRAPER BLADE
KO-349 | OEM: 76900349

Complete Upper Cam Sustainer



RETAINING RING A12 X 1 DIN471
KO-004 | OEM: 12080004

Complete Upper Cam Sustainer



PARALLEL PIN - 6M6 X 6 X 30MM ISO
2338-ST
KO-008 | OEM: 12090008

Complete Upper Cam Sustainer



OIL PIPE 3
KO-026 | OEM: 71300026

Complete Upper Cam Sustainer



RETAINING RING A120MM X 4MM DIN471
KO-045 | OEM: 12080045

Complete Upper Cam Sustainer



PRESSURE SPRING - RAM
KO-070 | OEM: 9030070

Complete Upper Cam Sustainer



TAPPET
KO-078 | OEM: 75100078

Complete Upper Cam Sustainer



OIL PIPE 1
KO-079 | OEM: 71300079

Complete Upper Cam Sustainer



DEEP GROOVE BALL BEARING - CAM
SUSTAINER
KO-091 | OEM: 5000091

Complete Upper Cam Sustainer



PRESSURE SPRING DIN 2076-C
KO-105 | OEM: 9030105

Complete Upper Cam Sustainer



STAND OFF
KO-165 | OEM: 71760165

Complete Upper Cam Sustainer



M8 X 20MM METRIC HEAD HEX BOLT
KO-170 | OEM: 12010170

Complete Upper Cam Sustainer



GUIDE SLEEVE
KO-172 | OEM: 71700172

Complete Upper Cam Sustainer



FLANGE FOR CAM SUSTAINER
KO-178 | OEM: 71200178

Complete Upper Cam Sustainer



SPRING RECEIVER
KO-186 | OEM: 71200186

Complete Upper Cam Sustainer



CAM SUSTAINER
KO-254 | OEM: 71960254

Complete Upper Cam Sustainer



PLAIN WASHER D95 X D22 X 10
KO-310 | OEM: 71360310

Complete Upper Cam Sustainer



PLAIN WASHER D95 X D22 X 28
KO-311 | OEM: 71360311

Complete Upper Cam Sustainer



BEARING PILLAR
KO-39 | OEM: 75000139

Complete Upper Cam Sustainer



LOCKING PIN
KO-390 | OEM: 71720390

Complete Upper Cam Sustainer



RING SET D149.5X D140 X 38 X /D130 X
D120.5 X 38
KO-444 | OEM: 71340444

Complete Upper Cam Sustainer



DISTANCE DISK D135 X D120.2 X 7
KO-445 | OEM: 71340445

Complete Upper Cam Sustainer



RING SEGMENT
KO-471 | OEM: 71340471

Complete Upper Cam Sustainer



PLUNGER
KO-485-1 | OEM: 71121485-1

Complete Upper Cam Sustainer



ORIENTATION PIN
KO-485-3 | OEM: 71121485-3

Complete Upper Cam Sustainer



DISTANCE RING D20 X D12H7 X 2
KO-524 | OEM: 71340524

Complete Upper Cam Sustainer



STRIP
KO-76 | OEM: 73080176

Complete Upper Cam Sustainer



SPHERICAL BUTTON
KO-89 | OEM: N/A

Complete Upper Cam Sustainer



HEX HEAD CAP SCREW
M10 X 45 | OEM: N/A

Complete Upper Cam Sustainer

PHOTO NOT
AVAILABLE

MACHINE SCREW M20 X 360 ISO 4762 -
12.9 -ROTOR LOCK
SHCS-M20X360 | OEM: 12110065

Complete Upper Cam Sustainer

PHOTO NOT
AVAILABLE

UPPER CAM SUSTAINER ASSEMBLY
KO-8015 | OEM: 85500015

Complete Upper Cam Sustainer



MACHINE SCREW M10 X 30MM ISO 4762
-8.8-AOU
SHCS-M10X30 | OEM: 1200088

Complete Upper Cam Sustainer



MACHINE SCREW M10 X 35MM ISO 4762-
8.8 AOU
SHCS-M10X35 | OEM: 1200089

Complete Upper Cam Sustainer



MACHINE SCREW M12 X 130MM ISO
4762-8.8-AOU
SHCS-M12X130 | OEM: 12000125

Complete Upper Cam Sustainer



MACHINE SCREW M16 X 30MM MODIFY
TO 29MM
SHCS-M16X30/M | OEM: 78100073

Complete Upper Cam Sustainer



MACHINE SCREW M8 X 35MM DIN912
SHCS-M8X35 | OEM: 12000071

Drive Components



SHAFT
KO-190 | OEM: 71760190

Drive Components

Drive Components

Lower Cam Track



SPRING BUSH
KO-388 | OEM: 71320388



BUSH
KO-389 | OEM: 71320389



FILL CAM 10MM 35/44 EU-B
KO-0113 | OEM: 80200113

Lower Cam Track

Lower Cam Track

Lower Cam Track



FILL CAM 14MM 35/44 EU-B
KO-0114 | OEM: 80200114



FILL CAM 6MM 35/44 TSM-B
KO-0116 | OEM: 80200116



FILL CAM 10MM EU-D
KO-0123 | OEM: N/A

Lower Cam Track

Lower Cam Track

Lower Cam Track



EJECTION RAIL
KO-064 | OEM: 70120064



FILL CAM ASSEMBLY 14MM 35/44 EU-B
KO-148 | OEM: 85200148



FILL CAM 14 MM EU-D
KO-173-1 | OEM: N/A

Lower Cam Track



FILL CAM ASSEMBLY 18MM 29 EU"D"
KO-174 | OEM: 85200174

Lower Cam Track



FILL CAM ASSEMBLY 10MM 35/44 TSM-B
KO-182 | OEM: 85200182

Lower Cam Track



LOWER RAIL AMPCO EU"D"
KO-223 | OEM: 70151223

Lower Cam Track



LOWERING RAIL AMPCO EU"B"
KO-227 | OEM: 70151227

Lower Cam Track



EJECTION CAM
KO-279 | OEM: 70150279

Lower Cam Track



DOSING RAIL
KO-458 | OEM: 70150458

Lower Cam Track



DOSING RAIL TRANSITION CAM
KO-459 | OEM: 70150459

Lower Cam Track



FILL CAM ASSEMBLY 6MM 35/44 EU"B"
KO-46 | OEM: 85200146

Lower Cam Track



HOLDER FOR BUSH
KO-470 | OEM: 70050470

Lower Cam Track



SAFETY RAIL 1 EU"D"
KO-575 | OEM: 70150575

Lower Cam Track



SAFETY RAIL 1 FOR LOWER CAM TRACK TSM
BKO-618 | OEM: 70150618

Lower Cam Track



SAFETY RAIL 2 TSM B
KO-619 | OEM: 70150619

Lower Cam Track



RAIL TO LOWER PRECOMPRESSION ROLLER
KO-660 | OEM: 70150660

Lower Cam Track



PUNCH CONTROL PLATE
KO-873 | OEM: 70150873

Lower Cam Track



FILL CAM ASSEMBLY 14MM 35/44 TSM-B
KO-90 | OEM: 85200190

Lower Cam Track



FILL CAM 10MM 35/44 TSM-B
KO-0117 | OEM: 80200117

Lower Cam Track

PHOTO NOT AVAILABLE

FILL CAM 14MM 35/44 TSM-B - SEE KO-90
KO-0118 | OEM: 80200118

Lower Cam Track



FILL CAM 18MM 35/44 EU-B
KO-0115 | OEM: 80200115

Lower Cam Track



FILL CAM 18MM 35/44 TSM-B
KO-0119 | OEM: 80200119

Lower Cam Track



FILL CAM 6MM 35/44 EU-B
KO-0112 | OEM: 80200112

Lower Cam Track

PHOTO NOT AVAILABLE

FILL CAM ASSEMBLY 10MM EU-D
KO-187 | OEM: 85200187

Lower Cam Track



FILL CAM ASSEMBLY 10MM 35/44 EU-B
KO-188 | OEM: 85200188

Lower Cam Track

PHOTO NOT AVAILABLE

FILL CAM ASSEMBLY 18MM 35/44 EU-B
KO-149 | OEM: 85200149

Lower Cam Track



FILL CAM ASSEMBLY 18MM 35/44 TSM-B
KO-191 | OEM: 85200191

Lower Cam Track



FILL CAM ASSEMBLY 6MM 35/44 TSM-B
KO-189 | OEM: 85200189

Other



RAM
KO-21 | OEM: N/A

Pressure Rolls & Components



COMPRESSION ROLLER
KO4-053 | OEM: 713.800.53

Product Control



FEEDER PAN INSERT (PEEK MATERIAL)
KO-017 | OEM: 73100176

Product Control



TABLET STRIPPING DEVICE
KO-060 | OEM: 70120060

Product Control



COMPLETE SORTING GATE ASSEMBLY
KO-094 | OEM: 80750094

Product Control



COMPLETE TABLET STRIPPING DEVICE
W/SINGLE SORTING ASSEMBLY
KO-117 | OEM: 80700117

Product Control



RIGHT ROTARY VANE, STANDARD
KO-153 | OEM: 80700153

Product Control



FEEDER PADDLES VANE - DELRIN
KO-153-D | OEM: 80700153

Product Control



LEFT ROTARY VANE, STANDARD
KO-154 | OEM: 80700154

Product Control



FEEDER PADDLES VANE - DELRIN
KO-154-D | OEM: 90800154

Product Control



DOSING VANE STANDARD
KO-155 | OEM: 80700155

Product Control



DUCTOR FOR MATERIAL STRIPPING
DEVICE
KO-286 | OEM: 76900286

Product Control



EXCESS MATERIAL SCRAPER BLADE-PEEK
KO-287 | OEM: 76900287

Product Control



EXCESS MATERIAL SCRAPER BLADE-
BRONZE
KO-287-B | OEM: 76900287

Product Control



EXCESS MATERIAL SCRAPER BLADE-DELRIN
KO-287-D | OEM: 76900287

Product Control



FEEDER PAN
KO-307 | OEM: 73100307

Product Control



CENTERING PIN FOR DISCHARGE CHUTE
KO-425 | OEM: 71720425

Product Control



ADJUSTMENT SHAFT
KO-487-3 | OEM: 71121487-3

Product Control



COVER STRIP FOR MATERIAL STRIPPING
DEVICE
KO-605 | OEM: 70901605

Product Control



COVER STRIP FOR MATERIAL STRIPPING
DEVICE-PEEK(TAIL OVER DIE)
KO-922 | OEM: 70900922

Product Control



PRESSURE PIECE L=14 = BM
KO-94 | OEM: N/A

Product Control



SCRAPER SPRING
KO-SP1 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

EXCESS MATERIAL SCRAPER BLADE
ASSEMBLY - PEEK
KO-179 | OEM: 80700179

Product Control



EXCESS MATERIAL SCRAPER BLADE -
STAINLESS STEEL
KO-287-S | OEM: 76900287

Torque Converter Assembly



PIVOT BRACKET BUSHING/GLIDE J
FLANGE BEARING
KO-005 | OEM: 5260005

Torque Converter Assembly



CONTROL PIN
KO-021 | OEM: 71950021

Torque Converter Assembly

Torque Converter Assembly

Torque Converter Assembly



PIVOT PIN
KO-047 | OEM: 12090047



MACHINE SCREW M8 X 100MM DIN912
-PIVOT BRACKET
KO-081 | OEM: 12000081



NUT FOR LEVELING SCREW
KO-146 | OEM: 12060146

Torque Converter Assembly

Torque Converter Assembly

Torque Converter Assembly



PIVOT BRACKET
KO-159 | OEM: 75000159



LEVELING SCREW
KO-5 | OEM: 12100005



PIVOT BRACKET DOWEL PIN
KO-67 | OEM: 12020167

Torque Converter Assembly

Torque Converter Assembly

Turret Hardware



YOKE
KO-847 | OEM: 73000847

PHOTO NOT AVAILABLE

TORQUE CONVERTER ASSEMBLY
KO-8264 | OEM: 80100264



DIE LOCK SCREW
DL-124 | OEM: 80900016

Turret Hardware



LOWER PUNCH SCRAPER SEAL 1" D"
KO-100 | OEM: N/A

Turret Hardware



PUNCH RETAINER "D" TOOLING
KO-128 | OEM: N/A

Turret Hardware



PUNCH SEAL "B"
KO-79 | OEM: N/A

Turret Hardware



PUNCH RETAINER STEEL BLACK
KO-PR1 | OEM: N/A

Turret Hardware



PRESSURE SPRING
KO-130 | OEM: N/A

Turrets



35 STATION TURRET ASSEMBLY*
KO4-35T | OEM: N/A
**See page 22*

Turrets



35 STATION TURRET ASSEMBLY* "D"
PUNCH, "B" 1.1875 DIES
KO4-35T/1 | OEM: N/A
**See page 22*

Turrets



37 STATION TURRET ASSEMBLY*
KO4-37T | OEM: N/A
**See page 22*

Turrets



44 STATION TURRET ASSEMBLY*
KO4-44T | OEM: N/A
**See page 22*

Upper Cam Tracks



HOLD DOWN DEVICE 2 AMPCO EU-B
KO-019 | OEM: 71122019

Upper Cam Tracks



SAFETY RAIL
KO-066 | OEM: 71121066

Upper Cam Tracks



UPPER PUNCH CAM # 1 EU "D"
KO-092 | OEM: 71121092

Upper Cam Tracks



LIFTING CAM - EU "B"
KO-098 | OEM: 71121098

Upper Cam Tracks



HOLD DOWN DEVICE -2 AMPCO EU "D"
KO-18 | OEM: 71122018

Upper Cam Tracks



UPPER PUNCH CAM #3 EU "D"
KO-45 | OEM: 71121045

Upper Cam Tracks

PHOTO NOT AVAILABLE

HOLD DOWN DEVICE 1 TSM B
KO-412 | OEM: 71120412

Upper Cam Tracks



UPPER RAISING CAM - TSM B
KO-485 | OEM: 71121485

Upper Cam Tracks



UPPER PUNCH REMOVAL CAM - TSM B
KO-486 | OEM: 71121486

Upper Cam Tracks



UPPER CAM TRACK - TSM B
KO-487 | OEM: 71121487

Upper Cam Tracks



UPPER CAM TRACK BLUE
KO-488 | OEM: 71121488

Upper Cam Tracks



SAFETY RAIL 2 EU "B"
KO-492 | OEM: 70150492

Upper Cam Tracks



SAFETY RAIL 2 EU "D"
KO-579 | OEM: 70150579

Upper Cam Tracks



RAIL
KO-610 | OEM: 70150610

Upper Cam Tracks



STRIP 29 X 83 X 100
KO-611 | OEM: 70150611

Upper Cam Tracks



CAM TRACK EU "D"
KO-654 | OEM: 70150654

Upper Cam Tracks



CAM TRACK EU "B"
KO-656 | OEM: 70150656

Upper Cam Tracks



LOWERING CAM EU "B"
KO-70 | OEM: 71121070

Upper Cam Tracks



UPPER PUNCH CAM #4 EU "B"
KO-835 | OEM: 71120835

Upper Cam Tracks



COMPRESSION KEEPING PLATE FOR
TRANSITION RAIL
KO-843 | OEM: 73000843

Upper Cam Tracks



PUNCH REMOVAL CAM INSERT
KO-870 | OEM: 70150870

Upper Cam Tracks



CAM COVER BLUE
KO-872 | OEM: 70150872

Upper Cam Tracks



LIFTING CAM EU'D"
KO-905 | OEM: 71121905

Upper Cam Tracks



UPPER CAM PUNCH #4 EU'D"
KO-906 | OEM: 71121070

Upper Cam Tracks



LOWERING CAM EU'D"
KO-907 | OEM: 71121907

Upper Cam Tracks



SPRING PIECE
KO-921 | OEM: 73000921

Upper Cam Tracks



HOLD DOWN DEVICE EU'D"
KO-95 | OEM: 71120295

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush.

Complete Upper Cam Sustainer Assembly



RETAINING RING A12 X 1 DIN471
KO-004 | OEM: 12080004

Complete Upper Cam Sustainer Assembly



OIL PIPE 3
KO-026 | OEM: 71300026

Complete Upper Cam Sustainer Assembly



PRESSURE SPRING - RAM
KO-070 | OEM: 9030070

Complete Upper Cam Sustainer Assembly



MODIFIED SCREW
KO-076 | OEM: 12030076

Complete Upper Cam Sustainer Assembly



OIL PIPE 1
KO-079 | OEM: 71300079

Complete Upper Cam Sustainer Assembly



PRESSURE SPRING DIN 2076-C
KO-105 | OEM: 9030105

Complete Upper Cam Sustainer Assembly



RAM
KO-111 | OEM: 75100111

Complete Upper Cam Sustainer Assembly



RAM END PLATE
KO-111-1 | OEM: 75100111-1

Complete Upper Cam Sustainer Assembly



BEARING COLUMN
KO-139 | OEM: 75500139

Complete Upper Cam Sustainer Assembly



HOUSING
KO-167 | OEM: 70200167

Complete Upper Cam Sustainer Assembly



GUIDE SLEEVE
KO-172 | OEM: 71700172

Complete Upper Cam Sustainer Assembly



SPRING RECEIVER
KO-186 | OEM: 71200186

Complete Upper Cam Sustainer Assembly



RAM
KO-225 | OEM: 71700225

Complete Upper Cam Sustainer Assembly



ROTOR REMOVAL FLANGE
KO-263 | OEM: 71200263

Complete Upper Cam Sustainer Assembly



THING ANNEXED
KO-265 | OEM: 71200265

Complete Upper Cam Sustainer Assembly



SLEEVE
KO-295 | OEM: 71300295

Complete Upper Cam Sustainer Assembly



PLAIN WASHER D95 X D22 X 28
KO-311 | OEM: 71360311

Complete Upper Cam Sustainer Assembly



UPPER CAM SUSTAINER
KO-395 | OEM: 71960395

Complete Upper Cam Sustainer Assembly



ADAPTER PLATE
KO-433 | OEM: 73100433

Complete Upper Cam Sustainer Assembly



ADJUSTMENT SLEEVE
KO-487-4 | OEM: 71121487-4

Complete Upper Cam Sustainer Assembly



DISTANCE RING D20 X D12H7 X 2
KO-524 | OEM: 71340524

Complete Upper Cam Sustainer Assembly



PLAIN WASHER D130 X D22 X 20
KO-525 | OEM: 71360525

Complete Upper Cam Sustainer Assembly



SPRING RAM
KO-600 | OEM: 71720600

Complete Upper Cam Sustainer Assembly



DISTANCE SLEEVE
KO-653 | OEM: 71360653

Complete Upper Cam Sustainer Assembly



SUPPORT RING
KO-696 | OEM: KO-696

Complete Upper Cam Sustainer Assembly



COVER
KO-86 | OEM: 71240186

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

COUNTERSUNK SCREW M4 X 18 DIN 7991 A2
FHCS-M4X18 | OEM: 12200088

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

HEXAGON HEAD SCREW M10 X 45 ISO
4017-A2-70
HHCS-M10X45 | OEM: 12010190

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

LOW HEAD MACHINE SCREW M8 X 20
DIN 6912 A2
LSHCS-M8X20 | OEM: 12010106, 12030055

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

PLAIN WASHER 10 ISO 7089-200HV-A2
FW-M10X20 | OEM: 12170004

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

SET SCREW M6 X 6 DIN 913 A2
SS-M6X6 | OEM: 12030065

Complete Upper Cam Sustainer Assembly

PHOTO NOT AVAILABLE

SHCS-M12 X 130
KO-125 | OEM: 12000125

Complete Upper Cam Sustainer Assembly



CYLINDRICAL ROLLER BEARING
NP-CRB1 | OEM: 5030012

Complete Upper Cam Sustainer Assembly



THRUST ROLLER BEARING
NP-THRB1 | OEM: 5090005

Complete Upper Cam Sustainer Assembly



TAPERED ROLLER BEARING
NP-TRB1 | OEM: 5070017

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M10 X 20 ISO 4762 -
A2-70
SHCS-M10X20 | OEM: 12010037

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M10 X 25 ISO 4762-A2-70
SHCS-M10X25 | OEM: 12010038

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M10 X 35MM ISO 4762-
8.8 AOU
SHCS-M10X35 | OEM: 12000089

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M16 X 30MM MODIFY
TO 29MM
SHCS-M16X30/M | OEM: 78100073

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M8 X 16 ISO 4762-A2-70
SHCS-M8X16 | OEM: 12010032

Complete Upper Cam Sustainer Assembly



MACHINE SCREW M8 X 20 ISO 4762-A2-70
SHCS-M8X20 | OEM: 12010106

Lower Cam Track

PHOTO NOT AVAILABLE

10 MM FILL CAM - TSM B'
KO-288 | OEM: N/A

Lower Cam Track



DOSING CAM - TSM B
KO-338 | OEM: N/A

Lower Cam Track

PHOTO NOT AVAILABLE

FILL CAM - 14 MM - TSM B
KO-289 | OEM: N/A

Lower Cam Track



SAFETY RAIL 139.5 - TSM B
KO-339 | OEM: N/A

Lower Cam Track



SAFETY RAIL 71.0 - TSM B
KO-340 | OEM: N/A

Product Control



LEFT ROTARY VANE -3PC DELRIN
KO-204/2-D | OEM: N/A

Product Control



ROTARY VANE STRAIGHT- 3 PC DELRIN
KO-205/1-D | OEM: N/A

Turret Hardware



UPPER CAM SUSTAINER
KO-363 | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

BEARING BLOCK LEFT
KO-283 | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

BEARING BLOCK RIGHT
KO-284 | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

CLAMPING FLANGE
KO-280 | OEM: N/A

Turret Hardware



DIE LOCK ASSEMBLY - 8MM HEX
DL-124/PS | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

LOWER CAM SUSTAINER
KO-374 | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

TORQUE CONVERTER BEARING
KO-512 | OEM: N/A

Upper Cam Track



COVER FOR INSERT
KO-285-6 | OEM: N/A

Upper Cam Track

PHOTO NOT AVAILABLE

GUIDE
KO-720 | OEM: N/A

Upper Cam Track

PHOTO NOT AVAILABLE

GUIDE BLOCK
KO-285-1 | OEM: N/A

Upper Cam Track



INSIDE PUNCH REMOVAL - LONG - TSM B
KO-336 | OEM: N/A

Upper Cam Track



INSIDE PUNCH REMOVAL - SHORT - TSM B
KO-337 | OEM: N/A

Upper Cam Track



LIFTING CAM
KO-2286 | OEM: N/A

Product Control



SCRAPER BLADE - PEEK
KO-417 | OEM: 76900417

Product Control



PRE TAIL OVER DIE - INSERT AT EXIT
KO-570 | OEM: 73100570

Product Control



SCRAPER SPRING
KO-SP1 | OEM: N/A

Turrets



59 STATION TURRET ASSEMBLY* - D"
KO11-59T/A | OEM: N/A

Upper Cam Tracks



UPPER CAM TSM "B"
KO-954 | OEM: 70150954

*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush.



natoli.com

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